

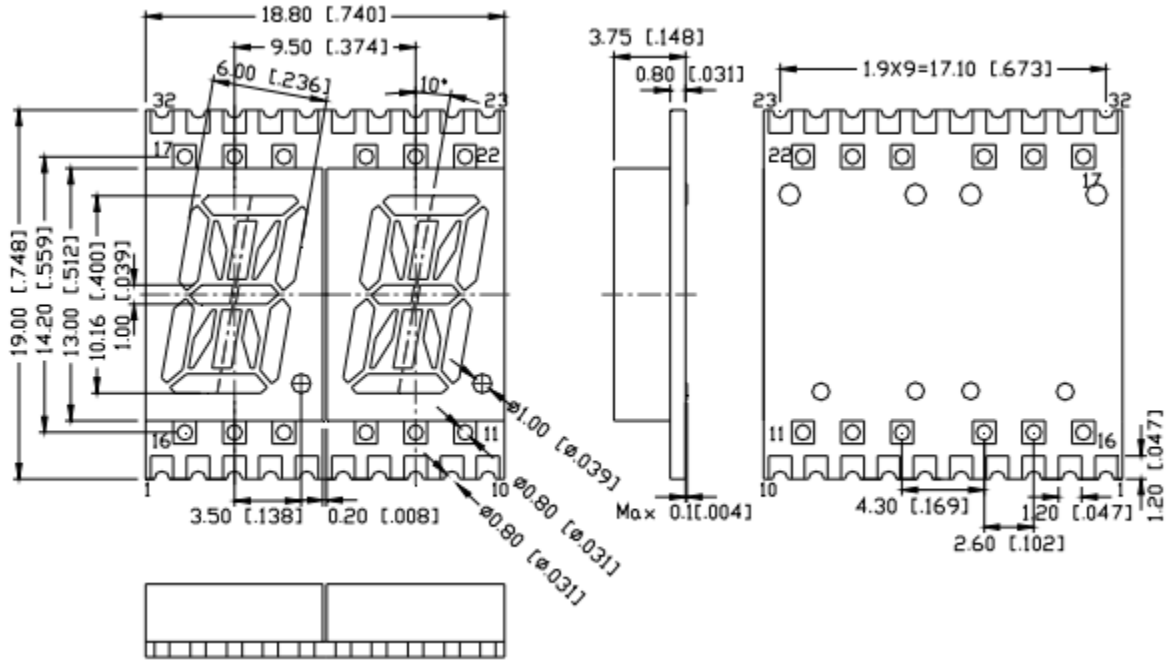


# American Opto Plus LED Corp.

## SMA4028YG-C G/W

### 0.4" Yellow Green Dual Digit Alphanumeric SMD Display

#### MECHANICAL DIMENSIONS



#### Notes:

1. Dimension in millimeter [inch], tolerance is  $\pm 0.25$  [0.10] and the angle is  $\pm 1\%$  unless otherwise noted.
2. Bending  $\leq$  Length\*1%.

Chip Material	Emitted Color	Segment/Face	Description
AlGaInP	Yellow Green	White/Gray	Common Anode

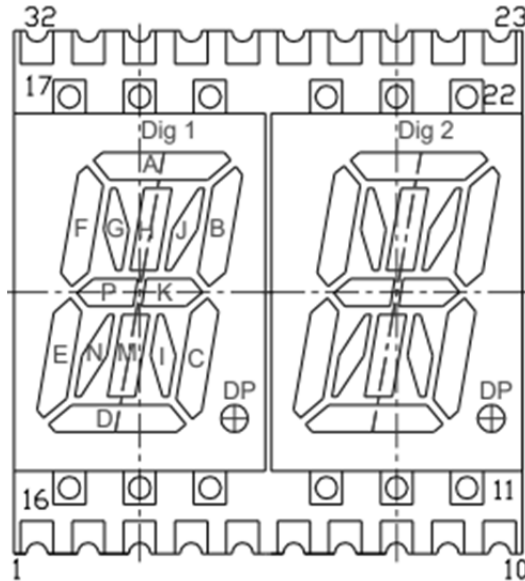


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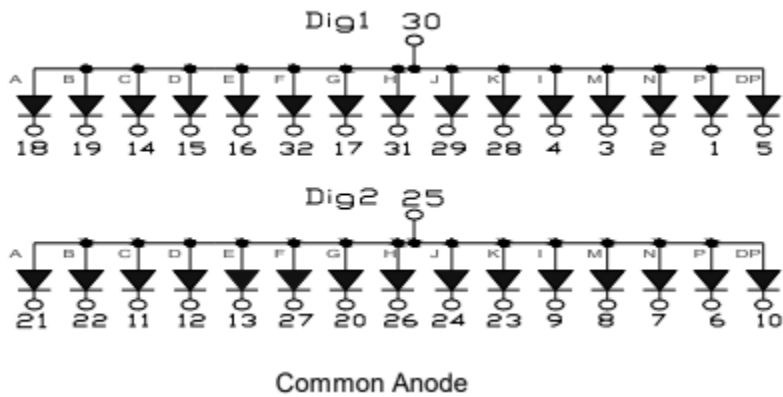
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#### ALL LIGHT ON SEGMENTS FEATURE



#### INTERNAL CIRCUIT DIAGRAMS





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**SMA4028YG-C G/W**  
**0.4" Yellow Green Dual Digit Alphanumeric SMD Display**

**ABSOLUTE MAXIMUM RATING**

(Ta=25°C)

Parameter	Symbol	Rating	Unit
Power Dissipation (Per Dice)	PD	70	mW
Continuous Forward Current (Per Dice)	IF	25	mA
Peak Current (Per Dice, duty cycle 1/10,1KHz)	IFP	90	mA
Derating Liner from 25°C(Per Dice)	$\Delta I_F/\Delta T$	0.33	mA/°C
Reverse Voltage (Per Dice)	VR	5	V
Electrostatic discharge(HBM)	ESD	--	V
Operating Temp.	TOPR	-40 ~ +105	°C
Storage Temp.	TSTG	-40 ~ +105	°C

**ELECTRO-OPTICAL CHARACTERISTICS**

(Ta=25°C)

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage (Per Dice)	VF	IF=20mA	--	2.0	2.8	V
Dominant Wavelength	$\lambda_d$	IF=10mA	--	570	--	nm
Peak Wavelength	$\lambda_p$		--	572	--	nm
Luminous Intensity Matching Ratio	IV-m		--	--	2:1	--
Luminous Intensity (Per Segment)	IV		--	3	--	mcd
Reverse Current	Ir	VR=5V	--	--	100	$\mu A$



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**LUMINOUS GENERAL LV BIN GRADE**

( $I_f = 10\text{mA}$ )

Bin	Min	Max	Unit
F	1.641	2.626	mcd
G	2.627	4.203	
H	4.204	6.726	

Notes: Tolerance:  $\pm 20\%$

**COLOR RANK LIMITS**

( $I_f = 10\text{mA}$ )

Bin	Min	Max	Unit
0	567.5	569.4	nm
1	569.5	570.4	
2	570.5	571.4	
3	571.5	572.9	
4	573.0	575.0	

Notes: Tolerance:  $\pm 1\text{nm}$



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#### ELECTRICAL/OPTICAL CHARACTERISTICS CURVES

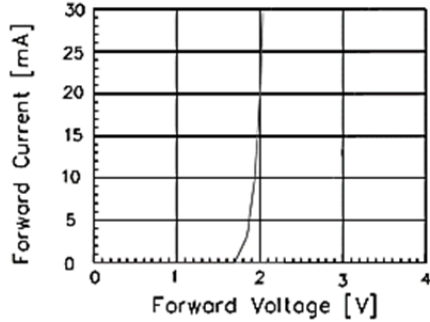


Fig 1. Forward Current vs. Forward Voltage

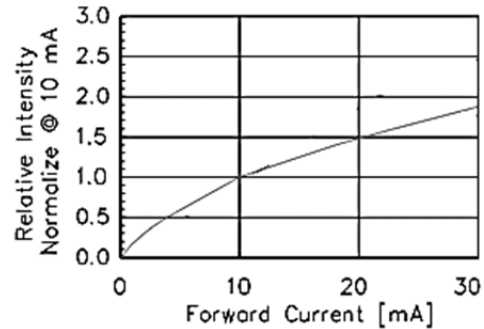


Fig 2. Relative Intensity vs. Forward Current

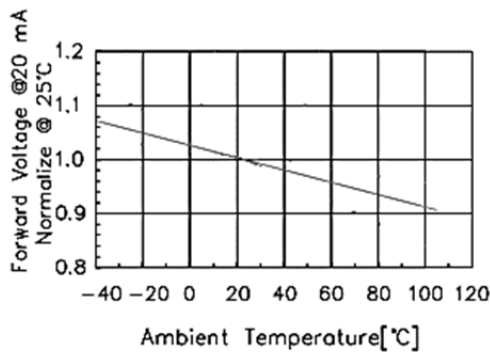


Fig 3. Forward Voltage vs. Temperature

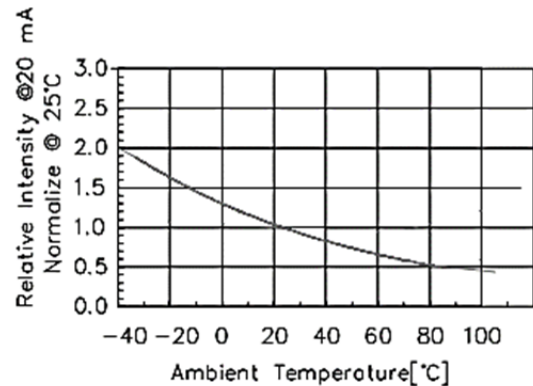


Fig 4. Relative Intensity vs. Temperature

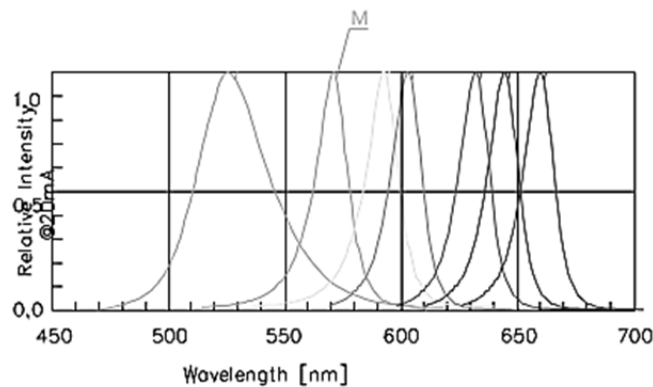


Fig 5. Relative Intensity vs. Wavelength

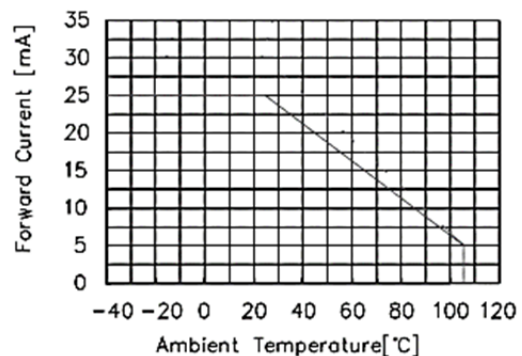


Fig 6. Forward current vs. Temperature



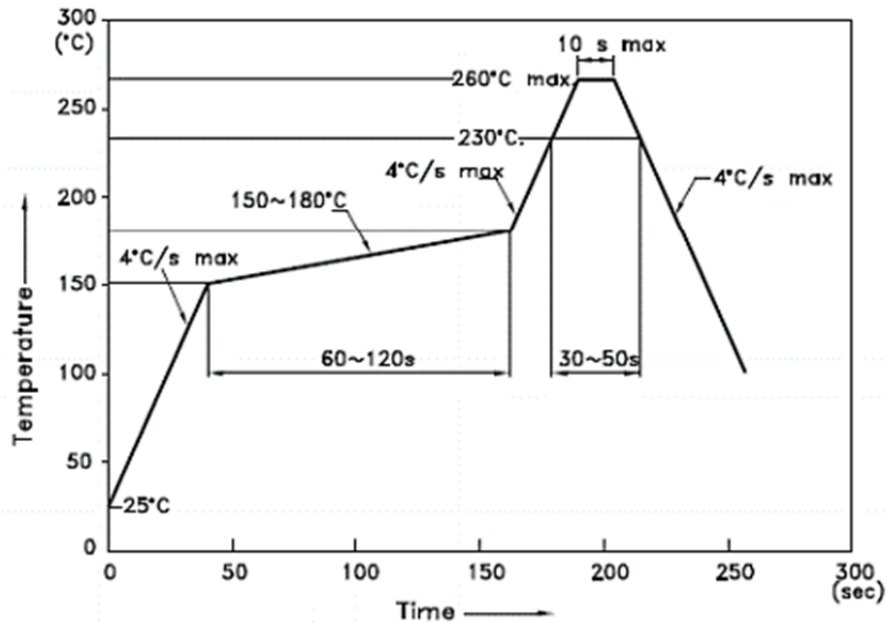
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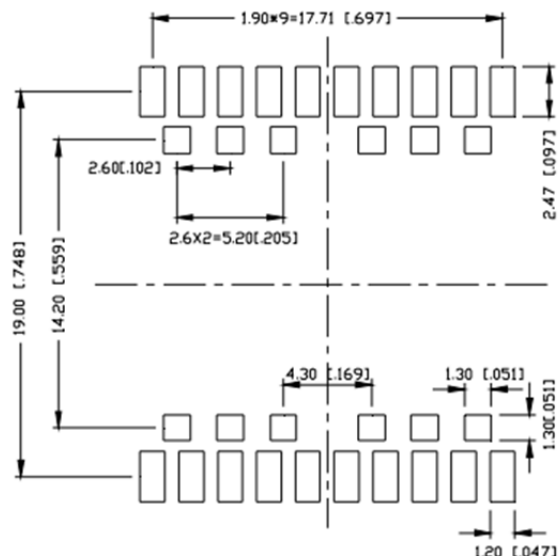
#### REFLOW SOLDERING CONDITION

#### IR Reflow Temperature/ Time



1. We recommend the reflow temperature is  $245^{\circ}\text{C} \pm 5^{\circ}\text{C}$ .
2. The maximum soldering temperature should be limited to  $260^{\circ}\text{C}$ .
3. Do not cause any stress to the epoxy resin while it is exposed to the high temperature.
4. Number of reflow process shall be 2 times or less.

#### RECOMMENDED PCB LAYOUT



#### REEL DIMENSION

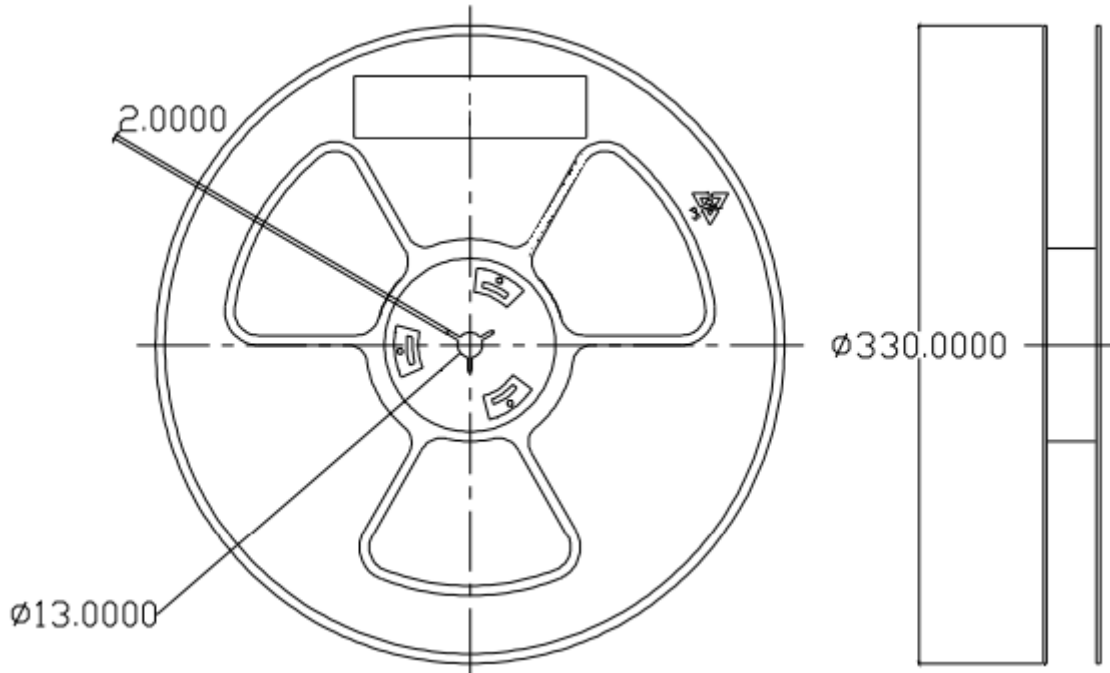
Version 1.0 Date: 05-15-2020 Specifications are subject to change without notice.  
American Opto Plus LED Corp. 1206 E. Lexington Ave., Pomona CA 91766 Tel: 909-465-0080 Fax: 909-465-0130 [www.aopled.com](http://www.aopled.com)



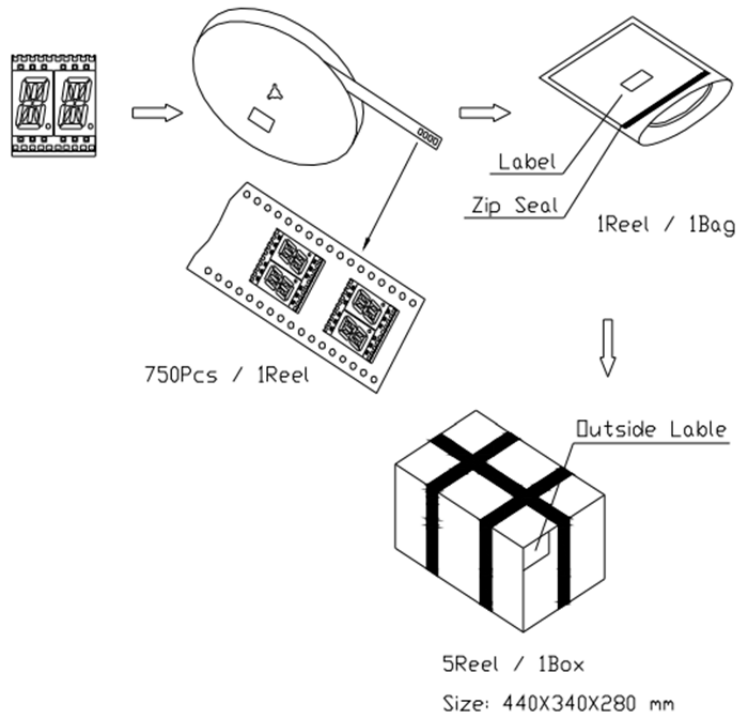
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#### PACKING & LABEL DIMENSIONS



Note: specifications are subject to change without notice. Please contact us for the updated information.