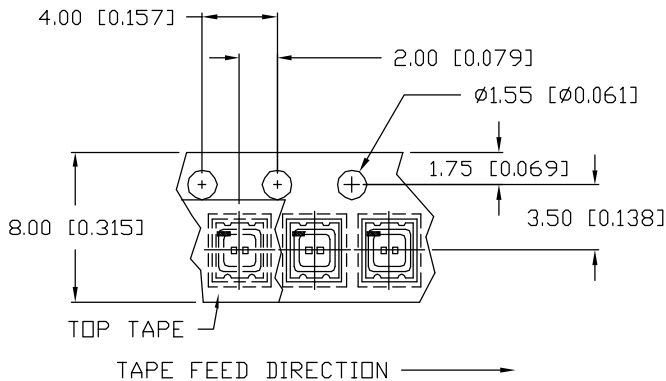
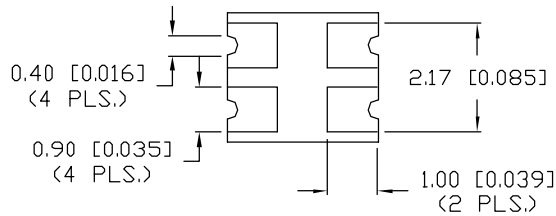
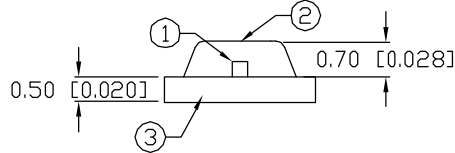
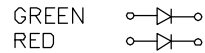
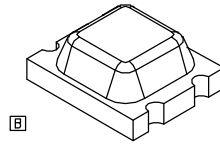
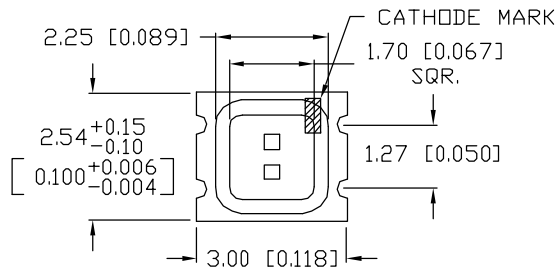


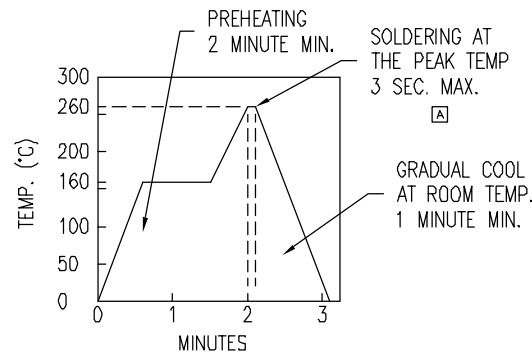
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PART NUMBER
CCL-CRS10R/G

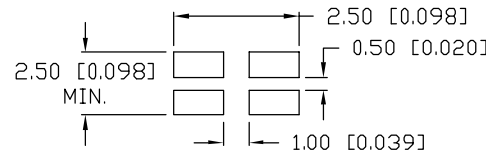
REV.
G



REFLOW PROFILE



RECOMMENDED SOLDER PAD LAYOUT



NOTES:

- PART SUPPLIED ON SUPER 8 TAPE AND REEL, 3,000 PIECES PER REEL.
- THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.
- WHITE CERAMIC CARRIER.

CAUTION: MOISTURE SENSITIVE DEVICE
PER JEDEC LEVEL 4 STANDARDS

REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	REDRAWN.	4.27.93
B	CORRECTED WAVELENGTH.	1.14.94
C	UPDATED SOLDER SPECS.	9.27.94
D	E.C.N. #10390 & #10BRDR & REDRAWN.	10.2.98
E	E.C.N. 10484. ADDED SOLDER PROFILE	12.11.98
F	E.C.N. #10695. & REDRAWN IN 3D.	1.12.01
G	E.C.N. #10967.	3.14.03

ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		635 (RED)		nm	
		565 (GREEN)		nm	
FORWARD VOLTAGE (R/G)		2.0/2.2	2.5/2.6	V _f	
REVERSE VOLTAGE	4.0			V _r	I _r =100μA
AXIAL INTENSITY (R/G)		4/12		mcd	I _f =20mA
VIEWING ANGLE		180		2x theta	
EMITTED COLOR:	RED/GREEN				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C PER CHIP

PARAMETER	COLORS	MAX	UNITS
PEAK FORWARD CURRENT*		100	mA
STEADY CURRENT		25	mA
POWER DISSIPATION		65	mW
DERATE FROM 25°C		-0.33	mW/°C
OPERATING TEMP.		-30 TO +75	°C
STORAGE TEMP.		-40 TO +85	°C

* t<10μS

SOLDER HEAT PROOF TEST:	DIPPING FOR 5 SEC. AT 250°C, 2 TIMES.
THERMAL SHOCK TEST:	15 MIN. AT +90°C, AND 15 MIN. AT -30°C, 25 CYCLES.
VIBRATION TEST:	50Hz, FULL AMPLITUDE WIDTH; 1.5mm, 2 HOURS VERTICALLY AND HORIZONTALLY, RESPECTIVELY.
MOISTURE TEST:	T _a =60°C, Rh=90%, 1,000 HOURS.
IRON SOLDERING:	20W IRON (SHARP TIP), 280-320°C, 5 SEC. MAX.,
SOLDER DIP METHODE:	TEMP. IS 240-260°C AND TIME IS WITHIN 10 SEC.
RE-FLOW SOLDERING:	SEE CHART.

UNCONTROLLED DOCUMENT

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN.=+DECIMAL PRECISION MAX.=+0.00-DECIMAL PRECISION

REV.
G

PART NUMBER
CCL-CRS10R/G

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3.0mm X 2.5mm CERAMIC SURFACE MOUNT LED,
RED & GREEN LEDS, WATER CLEAR LENS.

RELIABILITY NOTE
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

DRAWN BY: CT	CHECKED BY:	APPROVED BY:	DATE: 4.11.92
			PAGE: 1 OF 1
			SCALE: N/A