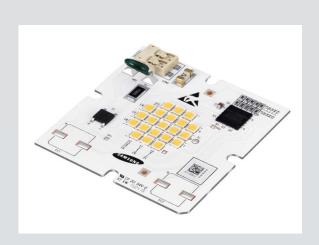
### AC Operating Module

# ACOM DLE 120V **Low THD**



Samsung AC Operating Module is reasonable solution with better uniformity and high reliability



#### **Features & Benefits**

- No dark area and smooth light output
- Easy installation by integrated module
- Simple design for Down-light







#### **Applications**

Indoor Lighting:

- Downlight
- Wall Light

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## 1. Sample Code Information

#### **ACOM**

Nominal CCT (K)	Product Code
2700	SI-N8W1123B1US
3000	SI-N8V1123B1US
3500	SI-N8U1123B1US
4000	SI-N8T1123B1US
5000	SI-N8R1123B1US

#### **ACOM**

ltem	Rating	Unit	Remark
Rated Lifetime	50,000	hour	L70B50 @ $t_{p, 50} = 100  ^{\circ}\text{C}$
Ingress Protection (IP)	no rating	-	
Operating Temperature	-20 ~ +50	°C	
Storage Temperature	-30 ~ +80	°C	
Inrush Current	Max. 1.5	A	10us
Light Emitting Surface(LES)	22.5	mm	
Beam Angle	115	o	±5

#### **ACOM**

ltom	Nom. CCT	Rating			D I	
ltem	(K)	Min.	Тур.	Max.	Unit	Remark
	2700	1030	1130	1230		
	3000	1050	1150	1250	-	
Luminous Flux $(\Phi_v)$	3500	1070	1180	1280	lm	
	4000	1090	1200	1300		
	5000	1090	1250	1420		$V_{in} = 120 \text{ Vac}$
	2700	-	100	-		$t_{\rm p} = 25  {\rm ^oC}$
	3000	-	101	-	_	
Luminous Efficacy	3500	-	104	-	lm/W	
	4000	-	106	-	_	
	5000	-	110	-		
	2700	970	1070	1160		
	3000	990	1080	1180		$V_{in}$ = 120 Vac
Luminous Flux $(\Phi_v)$	3500	1010	1110	1210	lm	
	4000	1030	1130	1220		
	5000	1020	1170	1320		
	2700	-	94	-		$t_{\rm p} = 65$ °C
	3000	-	95	-	lm/W	
Luminous Efficacy	3500	-	98	-		
	4000	-	100	-		
	5000	-	103	-		
	2700	-	2710	-		
	3000	-	3130	-	•	
CCT	3500	-	3580	-	K	V <sub>in</sub> = 120 Vac
	4000	-	4130	-		$t_{\rm p} = 25  {\rm ^oC}$
	5000	-	4981	-		
Color Rendering Index (Ra)		80	-	-	-	
Operating Voltage (V <sub>in</sub> )		108	120	132	Vac	
Power Consumption		10.3	11.5	12.7	W	Vin = 120 Vac
Frequency		-	60	-	Hz	$t_{\rm p}$ =25/65 °C
Power Factor		0.9	-	-	-	
THD		-	14	16	%	
Hi-pot Test		1.24	-	_	kV	AC input to Bottor

#### **Notes:**

- 1)  $t_p$ : temperature at which performance is specified, measured at "Te point" and at the rated AC voltage
- 2) Samsung maintains measurement tolerance of: luminous flux =  $\pm 7$  %, CRI =  $\pm 1$



#### **ACOM**

ltem	Nominal*	Life**	Max.***	Unit
Temperature	65 ( <i>t</i> <sub>p</sub> )	100 ( <i>t</i> <sub>p, 50</sub> ) L70B50	100 (t <sub>c</sub> )	°C

#### **Notes:**

- \* Temperature used to specify performance of the module  $(t_{\rm p})$
- \*\* Rated maximum performance temperature at which lifetime is specified  $(t_{
  m p,50})$
- \*\*\*Rated maximum temperature, highest permissible temperature to avoid safety risk ( $t_c$ )

All temperatures are measured at the designated "Tc point" as indicated under Thermal Management drawing, Structure and Assembly section of this Data Sheet

#### Color Coordinates ( $V_{in} = 120 \text{ Vac}, t_p = 25 \text{ }^{\circ}\text{C}$ )

Model	Nom. CCT (K)		CIE 19	31 Chromaticity Coord	dinates	
		CIE x	0.4476	0.4608	0.4706	0.4569
	2700	CIE y	0.4002	0.4033	0.4207	0.4176
		Center	CIE x	0.4590	CIE y	0.4104
		CIE x	0.4242	0.4379	0.4464	0.4321
	3000	CIE y	0.3925	0.3973	0.4148	0.4098
		Center	CIE x	0.4242	CIE y	0.3925
		CIE x	0.3979	0.4127	0.4196	0.4040
ACOM	3500	CIE y	0.3799	0.3870	0.4044	0.3976
		Center	CIE x	0.3979	CIE y	0.3799
		CIE x	0.3734	0.3869	0.3917	0.3775
	4000	CIE y	0.3671	0.3754	0.3919	0.3831
		Center	CIE x	0.3734	CIE y	0.3671
		CIE x	0.3386	0.3516	0.3537	0.3396
	5000	CIE y	0.3407	0.3511	0.3688	0.3573
		Center	CIE x	0.3459	CIE y	0.3545

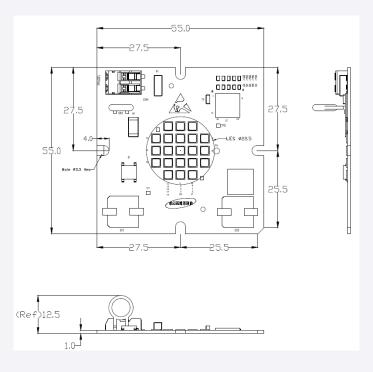
#### **Notes:**

- 1) Chromaticity coordinates refer to ANSI C78.377-2008.
- 2) Samsung maintains  $\pm 0.005$  tolerance on Cx, Cy measurements.



#### 3. Structure

#### a) Appearance



#### b) Dimension

Number	ltem	Dimension	Tolerance	Unit
1	Module Width	55	±0.15	mm
2	Module Height	12.5	±0.5	mm
3	Diameter (LES)	22.5	-	mm
4	Screw Hole Size (M3 screw)	3.3	-	mm
(5)	PCB thickness	1.0	±0.12	mm

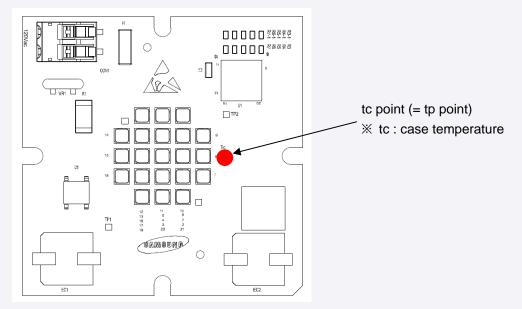
#### c) Structure

ltem	Specification
LED	LM302A 21ea
PCB	MCPCB
Connector	2-pin
IC	Samsung Electronics IC

**SAMSUNG** 

#### d) Thermal Management

Performance temperatures are measured on "Tc point" as indicated on the module.

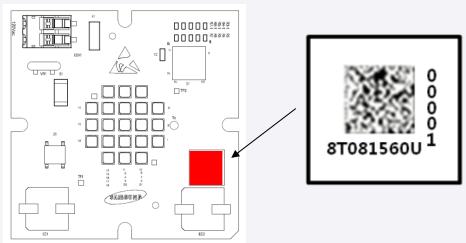


### 4. Certification and Declaration

ltem	Compliant to	Remark
	CE	N/A
	ENEC	N/A
Test & Certification	VDE	N/A
	UL/cUL	E344519
	Photobiological Safety	N/A
D. L. (	RoHS	Hazardous Substance & Material
Declaration	REACH	Hazardous Substance & Material

#### 5. Label Structure

#### a) Module Label



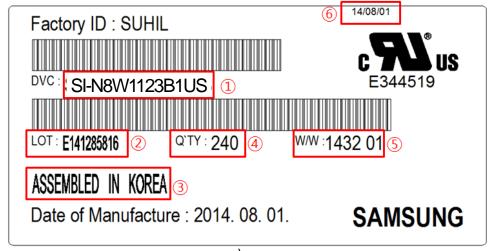
#### b) Tray Label

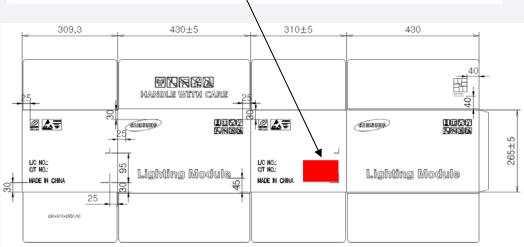


Model Number (Product Code)  Refer to page 3(14 Digits)  Total : 14 digits : Packaging Date (8 digits) + Hypen (1digit) + Production Site (1digit) + Serial No (4 digits) ex) 20140105-E0001  QTY  Total Product Quantity (5 digits)  Production Date (4 digits) : Production Date (4 digits) : Production Vear (2 digits) + Production Week (2 digits)	Number	ltem	ACOM
2 Lot No.  Lot No.  Lot No.  Lot No.  Production Site (1 digit)  + Production Site (1 digit)  + Serial No (4 digits)  ex) 20140105-E0001  Total Product Quantity (5 digits)  Production Date (4 digits)  Production Date (4 digits)  Production Pate (4 digits)  Production Year (2 digits) +	1	Model Number (Product Code)	Refer to page 3(14 Digits)
Production Date (4 digits)  Production Date (year & week): Production Year (2 digits) +	2	Lot No.	: Packaging Date (8 digits) + Hypen (1digit) + Production Site (1digit) + Serial No (4 digits)
4 Production Date (year & week) : Production Year (2 digits) +	3	QTY	Total Product Quantity (5 digits)
	4	Production Date (year & week)	: Production Year (2 digits) +
(5) Label Issue Date yy/mm/dd	(5)	Label Issue Date	yy/mm/dd
- Label Size 100 x 50 (mm)	-	Label Size	100 x 50 (mm)

# SAMSUNG

#### c) Box Label



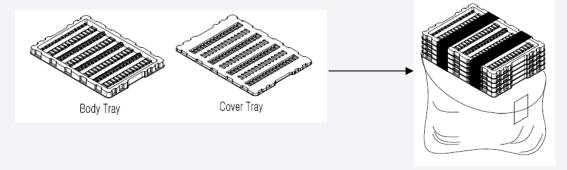


Number	ltem	ACOM
1)	Model Number (Product Code)	Refer to page 3(14 Digits)
2	Lot No.	- Manufacturer (2 digit) - Packing date (8 digit) . Year(1digit) Month(1digit) Day(2digit) - Serial No.(4digit) . 0001 ~ 9999, A111 ~ A999
3	Manufacturing Country	ASSEMBLED IN KOREA
4	QTY	Total Product Quantity (5 digits)
\$	Production Date (year & week)	Production Date (4 digits) : Production Year (2 digits) + Production Week (2 digits)
6	Label Issue Date	yy/mm/dd
-	Label Size	100 x 50 (mm)

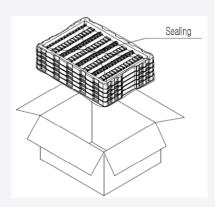
### 6. Packing Structure

#### **Packing Process**

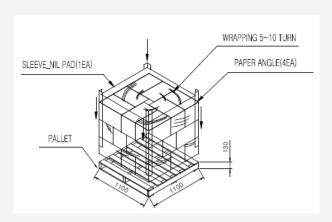
Step 1



Step 2



Step 3



Dacking	Ougatity (madular)		Dimensi	on (mm)	
Packing	Quantity (modules)	Length	Width	Height	Tolerance
Tray	80	425	305	66.2	±2
Outer Box	320 (4 trays)	430	310	265	±5
Pallet	7680 (24 boxes)	1100	1100	130	-



#### 7. Precautions in Handling & Use

- 1) This LED Module should not be used in any type of fluid such as water, oil, organic solvent, etc. When washing is required, IPA is recommended to use. When using other solvents it should be confirmed beforehand whether the solvents may react with the Module material. The banned freon solvents should not be used. Do not clean using ultrasonic cleaner.
- 2) The LEDs are sensitive to the static electricity and surge. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED Modules. If voltage exceeding the absolute maximum rating is applied to LEDs, it may cause damage or even destruction to LED devices. Damaged LEDs may show some unusual characteristics such as increase in leak current, lowered turn-on voltage, or abnormal lighting of LEDs at low current.
- 3) VOCs (Volatile Organic Compounds) can be generated from adhesives, flux, hardener or organic additives used in luminaires (fixtures). Transparent LED silicone encapsulant is permeable to those chemicals and they may lead a discoloration of encapsulant when they exposed to heat or light. This phenomenon can cause a significant loss of light emitted (output) from the luminaires (fixtures). In order to prevent these problems, we recommend users to know the physical properties of the materials used in luminaires, and they must be selected carefully.
- 4) Risk of sulfurization (or tarnishing)
  - The LED uses a silver-plated lead frame and its surface color may change to black (or dark colored) when it is exposed to sulfur (S), chlorine (Cl) or other halogen compound. Sulfurization of lead frame may cause intensity degradation, change of chromaticity coordinates and, in extreme cases, open circuit. It requires caution. Due to possible sulfurization of lead frame, the LED Modules should not be used and stored together with oxidizing substances made of materials such as rubber, plain paper, lead solder cream, etc.
- 5) The resin area is very sensitive, please do not handle, press, touch or rub it.
- 6) Do not drop the Module or give shocks.
- 7) Do not store the Module in a dusty place or humid location.
- 8) Do not disassemble the Module.
- 9) Do not directly look into the lighted LED with naked eyes for a long period of time.
- 10) Please consider the creepage and clearance distance at the end product.

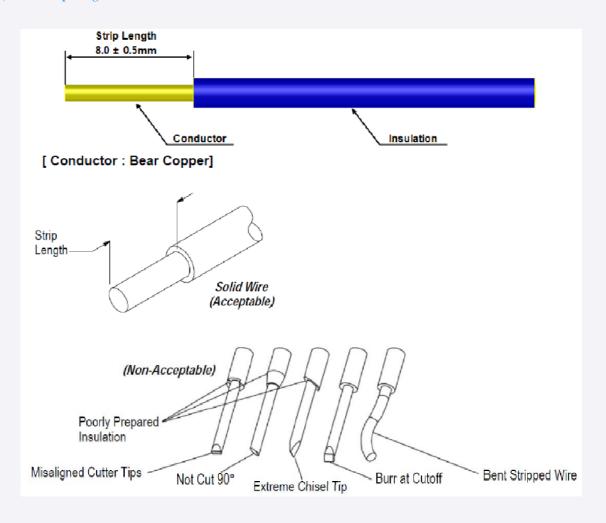


### Appendix . Applicable wire

#### a) Applicable wire

Wire Range AWG No.	Number of Conductors/ Diameter of a conductors	Insulation Diameter (mm)	Conductor Type
24	1/0.51	1.35	Solid
22	1/0.64	1.48	
20	1/0.81	1.65	
18	1/1.02	1.86	
22	17/0.76 After soldering: Ф0.9mm Max	1.6	Strand
20	21/0.95 After soldering: Φ1.1mm Max	1.78	
18	23/1.1 After soldering : Φ1.25mm Max	2.21	

#### b) Wire stripe length



# Legal and additional information.

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