

Flexible Termination System (FT-CAP) X7R Dielectric, 6.3 – 250 VDC (Automotive Grade)

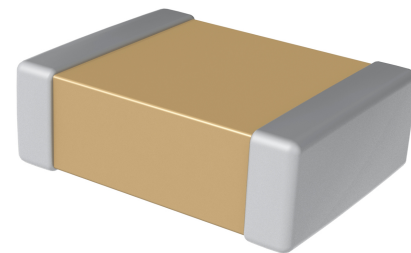
Overview

The KEMET Automotive Grade Flexible Termination (FT-CAP) multilayer ceramic capacitor in X7R dielectric incorporates a unique, flexible termination system that is integrated with KEMET's standard termination materials. A conductive silver epoxy is utilized between the base metal and nickel barrier layers of KEMET's standard termination system in order to establish pliability while maintaining terminal strength, solderability and electrical performance. This technology was developed in order to address the primary failure mode of MLCCs – flex cracks, which are typically the result of excessive tensile and shear stresses produced during board flexure and thermal cycling. Flexible termination technology inhibits the transfer of board stress to the rigid ceramic body, therefore mitigating flex cracks which can result in low IR or short circuit failures.

Although this technology does not eliminate the potential for mechanical damage that may propagate during extreme environmental and handling conditions, it does provide superior flex performance over standard termination systems. FT-CAP complements KEMET's Open Mode, Floating Electrode (FE-CAP), Floating Electrode with Flexible Termination (FF-CAP) and KEMET Power Solutions (KPS) product lines by providing a complete portfolio of flex mitigation solutions.

Combined with the stability of an X7R dielectric and designed to accommodate all capacitance requirements, these flex-robust devices are RoHS-compliant, offer up to 5 mm of flex-bend capability and exhibit a predictable change in capacitance with respect to time and voltage. Capacitance change with reference to ambient temperature is limited to $\pm 15\%$ from -55°C to $+125^{\circ}\text{C}$.

Whether underhood or in-cabin, these capacitors are designed to provide reliable performance in a mission and safety of critical automotive circuits. Stricter testing protocol and inspection criteria have been established for automotive grade products in recognition of potentially harsh environmental conditions. KEMET automotive grade series capacitors meet the demanding Automotive Electronics Council's AEC-Q200 qualification requirements.



Ordering Information

| C | 1206 | X | 106 | K | 4 | R | A | C | AUTO |
|---------|--|--------------------------|--|---|--|------------|----------------------|---------------------------------|---|
| Ceramic | Case Size (L" x W") | Specification/ Series | Capacitance Code (pF) | Capacitance Tolerance | Rated Voltage (VDC) | Dielectric | Failure Rate/ Design | Termination Finish ¹ | Packaging/ Grade (C-Spec) ² |
| | 0603 0805 1206 1210 1808 1812 1825 2220 2225 | X = Flexible termination | Two significant digits and number of zeros | J = $\pm 5\%$ K = $\pm 10\%$ M = $\pm 20\%$ | 9 = 6.3 8 = 10 4 = 16 3 = 25 5 = 50 1 = 100 2 = 200 A = 250 | R = X7R | A = N/A | C = 100% Matte Sn | See "Packaging C-Spec Ordering Options Table" |

¹ Additional termination finish options may be available. Contact KEMET for details.

Packaging C-Spec Ordering Options Table

| Packaging Type ¹ | Packaging/Grade Ordering Code (C-Spec) ³ |
|---|---|
| 7" Reel | AUTO |
| 13" Reel/Unmarked | AUTO7411 (EIA 0603 and smaller case sizes) AUTO7210 (EIA 0805 and larger case sizes) |
| 7" Reel/Unmarked/2 mm pitch ² | 3190 |
| 13" Reel/Unmarked/2 mm pitch ² | 3191 |

¹ Reeling tape options (paper or plastic) are dependent on capacitor case size (L x W) and thickness dimension. See "Chip Thickness/Tape & Reel Packaging Quantities" and "Tape & Reel Packaging Information."

² The 2 mm pitch option allows for double the packaging quantity of capacitors on a given reel size. This option is limited to EIA 0603 (1608 metric) case size devices. For more information regarding 2 mm pitch option see "Tape & Reel Packaging Information."

³ All automotive packaging C-Specs listed exclude the option to laser mark components. Please contact KEMET if you require a laser marked option. For more information see "Capacitor Marking."

³ For additional information regarding "AUTO" C-Spec options, see "Automotive C-Spec Information."

Benefits

- AEC-Q200 automotive qualified
- -55°C to +125°C operating temperature range
- Superior flex performance (up to 5 mm)
- High capacitance flex mitigation
- Lead (Pb)-free, RoHS and REACH compliant
- EIA 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, and 2225 case sizes
- DC voltage ratings of 6.3 V, 10 V, 16 V, 25 V, 50 V, 100 V, 200 V, and 250 V
- Capacitance offerings ranging from 180 pF to 22 µF
- Available capacitance tolerances of ±5%, ±10%, and ±20%
- Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated termination finish allowing for excellent solderability

Applications

Typical applications include circuits with a direct battery or power source connection, critical and safety relevant circuits without (integrated) current limitation and any application that is subject to high levels of board flexure or temperature cycling. Examples include raw power input side filtering (power plane/bus), high current applications (automobile battery line) and circuits that cannot be fused to open. Markets include consumer, medical, industrial (power supply), automotive, aerospace and telecom.

Automotive C-Spec Information

KEMET automotive grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC-Q200, Stress Test Qualification for Passive Components. These products are supported by a Product Change Notification (PCN) and Production Part Approval Process warrant (PPAP).

Automotive products offered through our distribution channel have been assigned an inclusive ordering code C-Spec, "AUTO." This C-Spec was developed in order to better serve small and medium-sized companies that prefer an automotive grade component without the requirement to submit a customer Source Controlled Drawing (SCD) or specification for review by a KEMET engineering specialist. This C-Spec is therefore not intended for use by KEMET OEM automotive customers and are not granted the same "privileges" as other automotive C-Specs. Customer PCN approval and PPAP request levels are limited (see details below.)

Product Change Notification (PCN)

The KEMET product change notification system is used to communicate primarily the following types of changes:

- Product/process changes that affect product form, fit, function, and/or reliability
- Changes in manufacturing site
- Product obsolescence

| KEMET Automotive C-Spec | Customer Notification Due To: | | Days Prior To Implementation |
|-----------------------------|----------------------------------|---------------|------------------------------|
| | Process/Product change | Obsolescence* | |
| KEMET assigned ¹ | Yes (with approval and sign off) | Yes | 180 days minimum |
| AUTO | Yes (without approval) | Yes | 90 days minimum |

¹ KEMET assigned C-Specs require the submittal of a customer SCD or customer specification for review. For additional information contact KEMET.

Production Part Approval Process (PPAP)

The purpose of the Production Part Approval Process is:

- To ensure that supplier can meet the manufacturability and quality requirements for the purchased parts.
- To provide the evidence that all customer engineering design records and specification requirements are properly understood and fulfilled by the manufacturing organization.
- To demonstrate that the established manufacturing process has the potential to produce the part.

| KEMET Automotive C-Spec | PPAP (Product Part Approval Process) Level | | | | |
|-----------------------------|--|---|---|---|---|
| | 1 | 2 | 3 | 4 | 5 |
| KEMET assigned ¹ | ● | ● | ● | ● | ● |
| AUTO | | | ○ | | |

¹ KEMET assigned C-Specs require the submittal of a customer SCD or customer specification for review. For additional information contact KEMET.

- Part number specific PPAP available
- Product family PPAP only

Dimensions – Millimeters (Inches)



| EIA Size Code | Metric Size Code | L Length | W Width | T Thickness | B Bandwidth | S Separation Minimum | Mounting Technique |
|-------------------|------------------|-------------------------------|-------------------------------|---------------------------|-------------------------------|----------------------|------------------------------|
| 0603 ¹ | 1608 | 1.60 (0.063) ±0.17 (0.007) | 0.80 (0.032) ±0.15 (0.006) | See Table 2 for Thickness | 0.45 (0.018) ±0.15 (0.006) | 0.58 (0.023) | Solder wave or Solder reflow |
| 0805 ² | 2012 | 2.00 (0.079) ±0.30 (0.012) | 1.25 (0.049) ±0.30 (0.012) | | 0.50 (0.02) ±0.25 (0.010) | 0.75 (0.030) | |
| 1206 | 3216 | 3.30 (0.130) ±0.40 (0.016) | 1.60 (0.063) ±0.35 (0.013) | | 0.60 (0.024) ±0.25 (0.010) | N/A | |
| 1210 | 3225 | 3.30 (.130) ±0.40 (.016) | 2.60 (0.102) ±0.30 (0.012) | | 0.60 (0.024) ±0.25 (0.010) | | |
| 1808 | 4520 | 4.70 (0.185) ±0.50 (0.020) | 2.00 (0.079) ±0.20 (0.008) | | 0.70 (0.028) ±0.35 (0.014) | | |
| 1812 | 4532 | 4.50 (0.178) ±0.40 (0.016) | 3.20 (0.126) ±0.30 (0.012) | | 0.70 (0.028) ±0.35 (0.014) | | |
| 1825 | 4564 | 4.60 (0.181) ±0.40 (0.016) | 6.40 (0.252) ±0.40 (0.016) | | 0.70 (0.028) ±0.35 (0.014) | | |
| 2220 | 5650 | 5.90 (0.232) ±0.75 (0.030) | 5.00 (0.197) ±0.40 (0.016) | | 0.70 (0.028) ±0.35 (0.014) | | |
| 2225 | 5664 | 5.90 (0.232) ±0.75 (0.030) | 6.40 (0.248) ±0.40 (0.016) | | 0.70 (0.028) ±0.35 (0.014) | | |

¹ For capacitance values $\geq 0.56 \mu\text{F}$ add 0.03 (0.001) to length tolerance dimension.

² For capacitance values $1.0 \mu\text{F}$ or $\geq 2.7 \mu\text{F}$ add 0.05 (0.002) to length tolerance dimension.

Qualification/Certification

Automotive grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC-Q200, Stress Test Qualification for Passive Components. For additional information regarding the Automotive Electronics Council and AEC-Q200, please visit their website at www.aecouncil.com.

Environmental Compliance

Lead (Pb)-free, RoHS, and REACH compliant without exemptions.

Electrical Parameters/Characteristics

| Item | Parameters/Characteristics |
|--|---|
| Operating Temperature Range | -55°C to +125°C |
| Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC) | ±15% |
| ¹ Aging Rate (Maximum % Capacitance Loss/Decade Hour) | 3.0% |
| ² Dielectric Withstanding Voltage (DWV) | 250% of rated voltage (5 ±1 seconds and charge/discharge not exceeding 50 mA) |
| ³ Dissipation Factor (DF) Maximum Limit at 25°C | See Dissipation Factor Limit Table |
| ⁴ Insulation Resistance (IR) Minimum Limit at 25°C | See Insulation Resistance Limit Table (Rated voltage applied for 120 ±5 seconds at 25°C) |

¹ Regarding Aging Rate: Capacitance measurements (including tolerance) are indexed to a referee time of 1,000 hours.

² DWV is the voltage a capacitor can withstand (survive) for a short period of time. It exceeds the nominal and continuous working voltage of the capacitor.

³ Capacitance and dissipation factor (DF) measured under the following conditions:

1 kHz ±50Hz and $1.0 \pm 0.2 V_{rms}$ if capacitance $\leq 10\mu F$

120 Hz ±10Hz and $0.5 \pm 0.1 V_{rms}$ if capacitance $> 10\mu F$

⁴ To obtain IR limit, divide $M\Omega\text{-}\mu F$ value by the capacitance and compare to $G\Omega$ limit. Select the lower of the two limits.

Note: When measuring capacitance, it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

Post Environmental Limits

| High Temperature Life, Biased Humidity, Moisture Resistance | | | | | |
|---|------------------|--------------------|--------------------------------|-------------------|-----------------------|
| EIA Case Size | Rated DC Voltage | Capacitance | Dissipation Factor (Maximum %) | Capacitance Shift | Insulation Resistance |
| 06031 | < 16 | < 1.0 μ F | 7.5 | \pm 20% | 10% of Initial limit |
| | 16/25 | | 5.0 | | |
| | > 25 | | 3.0 | | |
| | All | \geq 1.0 μ F | 20.0 | | |
| 0805 ² | < 16 | < 4.7 μ F | 7.5 | | |
| | | \geq 4.7 μ F | 20.0 | | |
| | 16 | < 4.7 μ F | 5.0 | | |
| | | \geq 4.7 μ F | 20.0 | | |
| | 25 | All | 5.0 | | |
| | > 25 | All | 3.0 | | |
| 1206 ³ | < 16 | All | 7.5 | | |
| | 16/25 | All | 5.0 | | |
| | > 25 | All | 3.0 | | |
| 1210 | < 16 | All | 7.5 | | |
| | 16 | All | 5.0 | | |
| | 25 | < 10 μ F | 5.0 | | |
| | | \geq 10 μ F | 20.0 | | |
| | > 25 | All | 3.0 | | |
| 1808 - 2225 | < 16 | All | 7.5 | | |
| | 16/25 | All | 5.0 | | |
| | > 25 | All | 3.0 | | |

¹ For Capacitance values 0.22 μ F (16 and 25 V) DF is 7.5%.

² For Capacitance values 2.2 μ F (6.3, 10, and 16 V) and 4.7 μ F (25 Volts) DF is 20%.

³ For Capacitance values 4.7 and 10 μ F (All Voltages) and 2.2 μ F (25 and 50 V) DF is 20%.

Insulation Resistance Limit Table

| EIA Case Size | Rated DC Voltage | 1,000 megohm microfarads or 100 GΩ | 500 megohm microfarads or 10 GΩ | 100 megohm microfarads or 10 GΩ |
|---------------|------------------|------------------------------------|---------------------------------|---------------------------------|
| 0402 | ALL | < 0.012 μF | ≥ 0.012 μF | N/A |
| 0603 | ≤ 200 V | < 0.047 μF | ≥ 0.047 μF < 0.47 μF | ≥ 0.47 μF |
| | 250 V | N/A | N/A | ALL |
| 0805 | ≤ 200 V | < 0.15 μF | ≥ 0.15 μF < 2.2 μF | ≥ 2.2 μF |
| | 250 V | < .027 μF | N/A | ≥ .027 μF |
| 1206 | ≤ 200 V | < 0.47 μF | ≥ 0.47 μF < 2.2 μF | ≥ 2.2 μF |
| | 250 V | < 0.12 μF | N/A | ≥ 0.12 μF |
| 1210 | ≤ 200 V | < 0.39 μF | ≥ 0.39 μF < 10 μF | ≥ 10 μF |
| | 250 V | < 0.27 μF | N/A | ≥ 0.27 μF |
| 1808 | ALL | ALL | N/A | N/A |
| 1812 | ALL | < 2.2 μF | ≥ 2.2 μF | N/A |
| 1825 | ALL | ALL | N/A | N/A |
| 2220 | ALL | < 10 μF | ≥ 10 μF | N/A |
| 2225 | ALL | ALL | N/A | N/A |

Dissipation Factor (DF) Limit Table

| EIA Case Size | Rated DC Voltage | Capacitance | Dissipation Factor (Maximum %) |
|-------------------|------------------|-------------|--------------------------------|
| 0603 ¹ | < 16 | < 1.0 μF | 5.0 |
| | 16/25 | | 3.5 |
| | > 25 | | 2.5 |
| | All | | 10.0 |
| 0805 ² | < 16 | < 4.7 μF | 5.0 |
| | | ≥ 4.7 μF | 10.0 |
| | 16 | < 4.7 μF | 3.5 |
| | | ≥ 4.7 μF | 10.0 |
| | 25 | All | 3.5 |
| | > 25 | All | 2.5 |
| 1206 ³ | < 16 | All | 5.0 |
| | 16/25 | All | 3.5 |
| | > 25 | All | 2.5 |
| 1210 | < 16 | All | 5.0 |
| | 16 | All | 3.5 |
| | 25 | < 10 μF | 3.5 |
| | | ≥ 10 μF | 10.0 |
| > 25 | All | 2.5 | |
| 1808 – 2225 | < 16 | All | 5.0 |
| | 16/25 | All | 3.5 |
| | > 25 | All | 2.5 |

¹ For Capacitance values 0.22μF (16 and 25 Volts) DF is 5%.

² For Capacitance values 2.2μF (6.3, 10, and 16 Volts) and 4.7μF (25 Volts) DF is 10%.

³ For Capacitance values 4.7 and 10 μF (All Voltages) and 2.2μF (25 and 50 Volts) DF is 10%.

Table 1A – Capacitance Range/Selection Waterfall (0603 – 1210 Case Sizes) cont.

| Cap | Cap Code | Case Size/ Series | | | C0603X | | | | | | | | C0805X | | | | | | | | C1206X | | | | | | | | C1210X | | | | | | | | | | | | | | |
|-----------|----------|---------------------|---|---|---|----|----|----|----|-----|-----|-----|--------|----|----|----|----|-----|-----|-----|--------|----|----|----|----|-----|-----|-----|--------|----|----|----|----|-----|-----|-----|----|----|----|----|----|----|----|
| | | Voltage Code | | | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | | | | | | | |
| | | Rated Voltage (VDC) | | | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | | | | | | | |
| | | Cap Tolerance | | | Product Availability and Chip Thickness Codes – See Table 2 for Chip Thickness Dimensions | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 56,000 pF | 563 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DD | DD | DD | DD | DD | DS | DG | DG | EQ | EQ | EQ | EQ | EQ | EQ | ES | ES | FN | FN | FN | FN | FN | FN | FN | FQ | FQ |
| 68,000 pF | 683 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DD | DD | DD | DD | DD | DS | DG | DG | EQ | EQ | EQ | EQ | EQ | EQ | ES | ES | FN | FN | FN | FN | FN | FN | FN | FQ | FQ |
| 82,000 pF | 823 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DD | DD | DD | DD | DD | DS | DG | DG | EQ | EQ | EQ | EQ | EQ | EQ | ES | ES | FN | FN | FN | FN | FN | FN | FN | FQ | FQ |
| 0.10 µF | 104 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DR | DR | DR | DR | DR | DS | DS | DS | EQ | EQ | EQ | EQ | EQ | EQ | EM | EM | FN | FN | FN | FN | FN | FN | FN | FX | FZ |
| 0.12 µF | 124 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DR | DR | DR | DR | DD | DG | DG | ER | ER | ER | ER | ER | ER | EU | EM | FN | FN | FN | FN | FN | FN | FN | FX | FU | |
| 0.15 µF | 154 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DR | DR | DR | DR | DD | DG | DG | ER | ER | ER | ER | ER | ER | EU | EH | FQ | FQ | FQ | FQ | FQ | FQ | FX | FM | | |
| 0.18 µF | 184 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DR | DR | DR | DR | DD | DG | DG | ER | ER | ER | ER | ER | ER | EM | EM | FQ | FQ | FQ | FQ | FQ | FQ | FX | FK | | |
| 0.22 µF | 224 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DR | DR | DR | DR | DD | DG | DG | ER | ER | ER | ER | ER | ER | EM | EM | FQ | FQ | FQ | FQ | FQ | FQ | FX | FK | | |
| 0.27 µF | 274 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DD | DD | DD | DD | DD | DS | DS | DS | EQ | EQ | EQ | EQ | ER | EM | EM | EM | FQ | FQ | FQ | FQ | FQ | FQ | FX | FP | |
| 0.33 µF | 334 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DD | DD | DD | DD | DD | DS | DS | DS | EQ | EQ | EQ | EQ | ER | EU | EU | EU | FX | FX | FX | FX | FX | FX | FX | FM | |
| 0.39 µF | 394 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DG | DG | DG | DG | DS | DS | DS | EQ | EQ | EQ | EQ | ER | EU | EU | EU | FX | FX | FX | FX | FX | FX | FX | FK | | |
| 0.47 µF | 474 | J | K | M | CJ | CJ | CJ | CJ | CJ | | | | | | | | | | DD | DD | DD | DD | DS | DS | DS | EQ | EQ | EQ | EQ | ER | EU | EU | EU | FX | FX | FX | FX | FX | FX | FX | FS | | |
| 0.56 µF | 564 | J | K | M | | | | | | | | | | | | | | | DD | DD | DD | DG | DH | DH | ES | ES | ES | ES | ER | EM | EM | EM | FX | FX | FX | FX | FX | FX | FX | FA | | | |
| 0.68 µF | 684 | J | K | M | | | | | | | | | | | | | | | DD | DD | DD | DG | DH | DH | ET | ET | ET | ET | ES | EM | EM | EM | FX | FX | FX | FX | FX | FX | FX | FZ | | | |
| 0.82 µF | 824 | J | K | M | | | | | | | | | | | | | | | DD | DD | DD | DG | DH | DH | EF | EF | EF | EF | ES | EH | EH | EH | FA | FA | FA | FA | FA | FA | FA | FL | | | |
| 1.0 µF | 105 | J | K | M | CJ | CJ | CJ | | | | | | | | | | | | DD | DD | DD | DG | DH | DH | EF | EF | EF | EU | ES | EH | EH | FU | FU | FU | FU | FU | FU | FU | FM | | | | |
| 1.2 µF | 125 | J | K | M | | | | | | | | | | | | | | | DS | DS | DS | DS | DS | DS | ES | ES | ES | EU | EH | EH | EH | FU | FU | FU | FU | FU | FU | FU | FH | | | | |
| 1.5 µF | 155 | J | K | M | | | | | | | | | | | | | | | DG | DG | DG | DG | DG | DG | ES | ES | ES | EU | EH | EH | EH | FU | FU | FU | FU | FU | FU | FU | FM | | | | |
| 1.8 µF | 185 | J | K | M | | | | | | | | | | | | | | | DG | DG | DG | DG | DG | DG | ES | ES | ES | EF | EH | EH | EH | FU | FU | FU | FU | FU | FU | FU | FJ | | | | |
| 2.2 µF | 225 | J | K | M | | | | | | | | | | | | | | | DG | DG | DG | DG | DG | DG | EA | EA | EA | EA | EA | EA | EA | FJ | FJ | FJ | FJ | FJ | FJ | FJ | FK | | | | |
| 2.7 µF | 275 | J | K | M | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3.3 µF | 335 | J | K | M | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3.9 µF | 395 | J | K | M | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4.7 µF | 475 | J | K | M | | | | | | | | | | | | | | | | DH | DH | DH | DH | DH | DH | EA | EA | EA | EA | EA | EA | FQ | FQ | FQ | FQ | FQ | FQ | FQ | FS | | | | |
| 5.6 µF | 565 | J | K | M | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6.8 µF | 685 | J | K | M | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8.2 µF | 825 | J | K | M | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 µF | 106 | J | K | M | | | | | | | | | | | | | | | | DH | DH | DH | DH | DH | DH | EA | EA | EA | EA | EA | EA | FU | FU | FU | FU | FU | FU | FK | | | | | |
| 22 µF | 226 | J | K | M | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Cap | Cap Code | Rated Voltage (VDC) | | | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | | | | | | | |
| | | Voltage Code | | | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | | | | | | | |
| | | Case Size/ Series | | | C0603X | | | | | | | | C0805X | | | | | | | | C1206X | | | | | | | | C1210X | | | | | | | | | | | | | | |

For VW80808 flexible termination offering please visit: https://content.kemet.com/datasheets/KEM_X7R_FT_VW_AUDI.pdf

Table 2 – Chip Thickness/Tape & Reel Packaging Quantities

| Thickness Code | Case Size ¹ | Thickness ± Range (mm) | Paper Quantity ¹ | | Plastic Quantity | |
|----------------|------------------------|------------------------|-----------------------------|----------|------------------|----------|
| | | | 7" Reel | 13" Reel | 7" Reel | 13" Reel |
| CJ | 0603 | 0.80 ±0.15* | 4,000 | 15,000 | 0 | 0 |
| DR | 0805 | 0.78 ±0.20 | 0 | 0 | 4,000 | 10,000 |
| DD | 0805 | 0.90 ±0.10 | 0 | 0 | 4,000 | 10,000 |
| DS | 0805 | 1.00 ±0.20 | 0 | 0 | 2,500 | 10,000 |
| DG | 0805 | 1.25 ±0.15 | 0 | 0 | 2,500 | 10,000 |
| DH | 0805 | 1.25 ±0.20 | 0 | 0 | 2,500 | 10,000 |
| EQ | 1206 | 0.78 ±0.20 | 4,000 | 10,000 | 4,000 | 10,000 |
| ER | 1206 | 0.90 ±0.20 | 0 | 0 | 4,000 | 10,000 |
| EN | 1206 | 0.95 ±0.10 | 0 | 0 | 4,000 | 10,000 |
| ES | 1206 | 1.00 ±0.20 | 0 | 0 | 2,500 | 10,000 |
| ET | 1206 | 1.10 ±0.20 | 0 | 0 | 2,500 | 10,000 |
| EF | 1206 | 1.20 ±0.15 | 0 | 0 | 2,500 | 10,000 |
| EM | 1206 | 1.25 ±0.15 | 0 | 0 | 2,500 | 10,000 |
| EH | 1206 | 1.60 ±0.20 | 0 | 0 | 2,000 | 8,000 |
| EU | 1206 | 1.60 ±0.25 | 0 | 0 | 2,000 | 8,000 |
| EA | 1206 | 1.60 ±0.35 | 0 | 0 | 2,000 | 8,000 |
| FN | 1210 | 0.78 ±0.20 | 0 | 0 | 4,000 | 10,000 |
| FQ | 1210 | 0.90 ±0.20 | 0 | 0 | 4,000 | 10,000 |
| FX | 1210 | 0.95 ±0.20 | 0 | 0 | 4,000 | 10,000 |
| FE | 1210 | 1.00 ±0.10 | 0 | 0 | 2,500 | 10,000 |
| FA | 1210 | 1.10 ±0.15 | 0 | 0 | 2,500 | 10,000 |
| FZ | 1210 | 1.25 ±0.20 | 0 | 0 | 2,500 | 10,000 |
| FL | 1210 | 1.40 ±0.15 | 0 | 0 | 2,000 | 8,000 |
| FH | 1210 | 1.55 ±0.15 | 0 | 0 | 2,000 | 8,000 |
| FU | 1210 | 1.55 ±0.20 | 0 | 0 | 2,000 | 8,000 |
| FP | 1210 | 1.60 ±0.20 | 0 | 0 | 2,000 | 8,000 |
| FM | 1210 | 1.70 ±0.20 | 0 | 0 | 2,000 | 8,000 |
| FJ | 1210 | 1.85 ±0.20 | 0 | 0 | 2,000 | 8,000 |
| FK | 1210 | 2.10 ±0.20 | 0 | 0 | 2,000 | 8,000 |
| FS | 1210 | 2.50 ±0.30 | 0 | 0 | 1,000 | 4,000 |
| LD | 1808 | 0.90 ±0.10 | 0 | 0 | 2,500 | 10,000 |
| GB | 1812 | 1.00 ±0.10 | 0 | 0 | 1,000 | 4,000 |
| GC | 1812 | 1.10 ±0.10 | 0 | 0 | 1,000 | 4,000 |
| GE | 1812 | 1.30 ±0.10 | 0 | 0 | 1,000 | 4,000 |
| GF | 1812 | 1.50 ±0.10 | 0 | 0 | 1,000 | 4,000 |
| GG | 1812 | 1.55 ±0.10 | 0 | 0 | 1,000 | 4,000 |
| GK | 1812 | 1.60 ±0.20 | 0 | 0 | 1,000 | 4,000 |
| GJ | 1812 | 1.70 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| GL | 1812 | 1.90 ±0.20 | 0 | 0 | 500 | 2,000 |
| HB | 1825 | 1.10 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| HC | 1825 | 1.15 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| HD | 1825 | 1.30 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| HF | 1825 | 1.50 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| JC | 2220 | 1.10 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| JD | 2220 | 1.30 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| JF | 2220 | 1.50 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| JO | 2220 | 2.40 ±0.15 | 0 | 0 | 500 | 2,000 |
| KB | 2225 | 1.00 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| KC | 2225 | 1.10 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| KD | 2225 | 1.30 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| KE | 2225 | 1.40 ±0.15 | 0 | 0 | 1,000 | 4,000 |
| Thickness Code | Case Size ¹ | Thickness ± Range (mm) | 7" Reel | 13" Reel | 7" Reel | 13" Reel |
| | | | Paper Quantity ¹ | | Plastic Quantity | |

Package quantity based on finished chip thickness specifications.

¹ If ordering using the 2 mm Tape and Reel pitch option, the packaging quantity outlined in the table above will be doubled. This option is limited to EIA 0603 (1608 metric) case size devices. For more information regarding 2 mm pitch option see "Tape & Reel Packaging Information."

Table 3 – Chip Capacitor Land Pattern Design Recommendations per IPC–7351

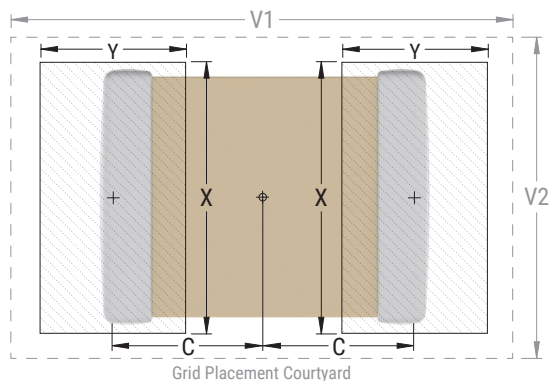
| EIA Size Code | Metric Size Code | Density Level A: Maximum (Most) Land Protrusion (mm) | | | | | Density Level B: Median (Nominal) Land Protrusion (mm) | | | | | Density Level C: Minimum (Least) Land Protrusion (mm) | | | | |
|---------------|------------------|--|------|------|------|------|--|------|------|------|------|---|------|------|------|------|
| | | C | Y | X | V1 | V2 | C | Y | X | V1 | V2 | C | Y | X | V1 | V2 |
| 0603 | 1608 | 0.85 | 1.25 | 1.10 | 4.00 | 2.10 | 0.75 | 1.05 | 1.00 | 3.10 | 1.50 | 0.65 | 0.85 | 0.90 | 2.40 | 1.20 |
| 0805 | 2012 | 0.99 | 1.44 | 1.66 | 4.47 | 2.71 | 0.89 | 1.24 | 1.56 | 3.57 | 2.11 | 0.79 | 1.04 | 1.46 | 2.42 | 1.81 |
| 1206 | 3216 | 1.59 | 1.62 | 2.06 | 5.85 | 3.06 | 1.49 | 1.42 | 1.96 | 4.95 | 2.46 | 1.39 | 1.22 | 1.86 | 4.25 | 2.16 |
| 1210 | 3225 | 1.59 | 1.62 | 3.01 | 5.90 | 4.01 | 1.49 | 1.42 | 2.91 | 4.95 | 3.41 | 1.39 | 1.22 | 2.81 | 4.25 | 3.11 |
| 1808 | 4520 | 2.30 | 1.75 | 2.30 | 7.40 | 3.30 | 2.20 | 1.55 | 2.20 | 6.50 | 2.70 | 2.10 | 1.35 | 2.10 | 5.80 | 2.40 |
| 1812 | 4532 | 2.10 | 1.80 | 3.60 | 7.00 | 4.60 | 2.00 | 1.60 | 3.50 | 6.10 | 4.00 | 1.90 | 1.40 | 3.40 | 5.40 | 3.70 |
| 1825 | 4564 | 2.15 | 1.80 | 6.90 | 7.10 | 7.90 | 2.05 | 1.60 | 6.80 | 6.20 | 7.30 | 1.95 | 1.40 | 6.70 | 5.50 | 7.00 |
| 2220 | 5650 | 2.85 | 2.10 | 5.50 | 8.80 | 6.50 | 2.75 | 1.90 | 5.40 | 7.90 | 5.90 | 2.65 | 1.70 | 5.30 | 7.20 | 5.60 |
| 2225 | 5664 | 2.85 | 2.10 | 6.90 | 8.80 | 7.90 | 2.75 | 1.90 | 6.80 | 7.90 | 7.30 | 2.65 | 1.70 | 6.70 | 7.20 | 7.00 |

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805, and 1206 case sizes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC–7351).

Image below based on Density Level B for an EIA 1210 case size.



Soldering Process

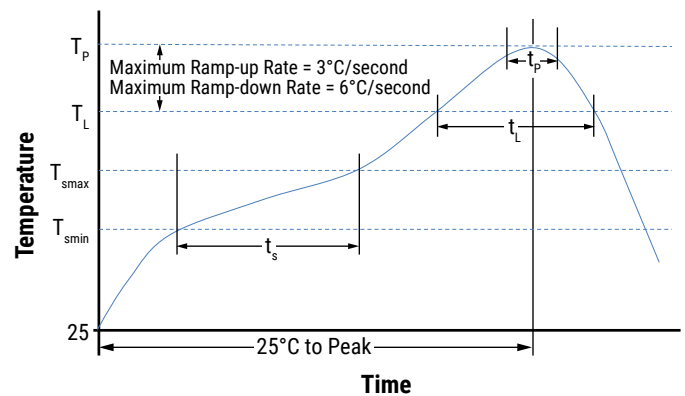
Recommended Soldering Technique:

- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- All other EIA case sizes are limited to solder reflow only

Recommended Reflow Soldering Profile:

The KEMET families of surface mount multilayer ceramic capacitors (SMD MLCCs) are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020 standard for moisture sensitivity testing. These devices can safely withstand a maximum of three reflow passes at these conditions.

| Profile Feature | Termination Finish | |
|---|--------------------|--------------------|
| | SnPb | 100% Matte Sn |
| Preheat/Soak | | |
| Temperature Minimum (T_{Smin}) | 100°C | 150°C |
| Temperature Maximum (T_{Smax}) | 150°C | 200°C |
| Time (t_s) from T_{Smin} to T_{Smax} | 60 – 120 seconds | 60 – 120 seconds |
| Ramp-Up Rate (T_L to T_p) | 3°C/second maximum | 3°C/second maximum |
| Liquidous Temperature (T_L) | 183°C | 217°C |
| Time Above Liquidous (t_L) | 60 – 150 seconds | 60 – 150 seconds |
| Peak Temperature (T_p) | 235°C | 260°C |
| Time Within 5°C of Maximum Peak Temperature (t_p) | 20 seconds maximum | 30 seconds maximum |
| Ramp-Down Rate (T_p to T_L) | 6°C/second maximum | 6°C/second maximum |
| Time 25°C to Peak Temperature | 6 minutes maximum | 8 minutes maximum |

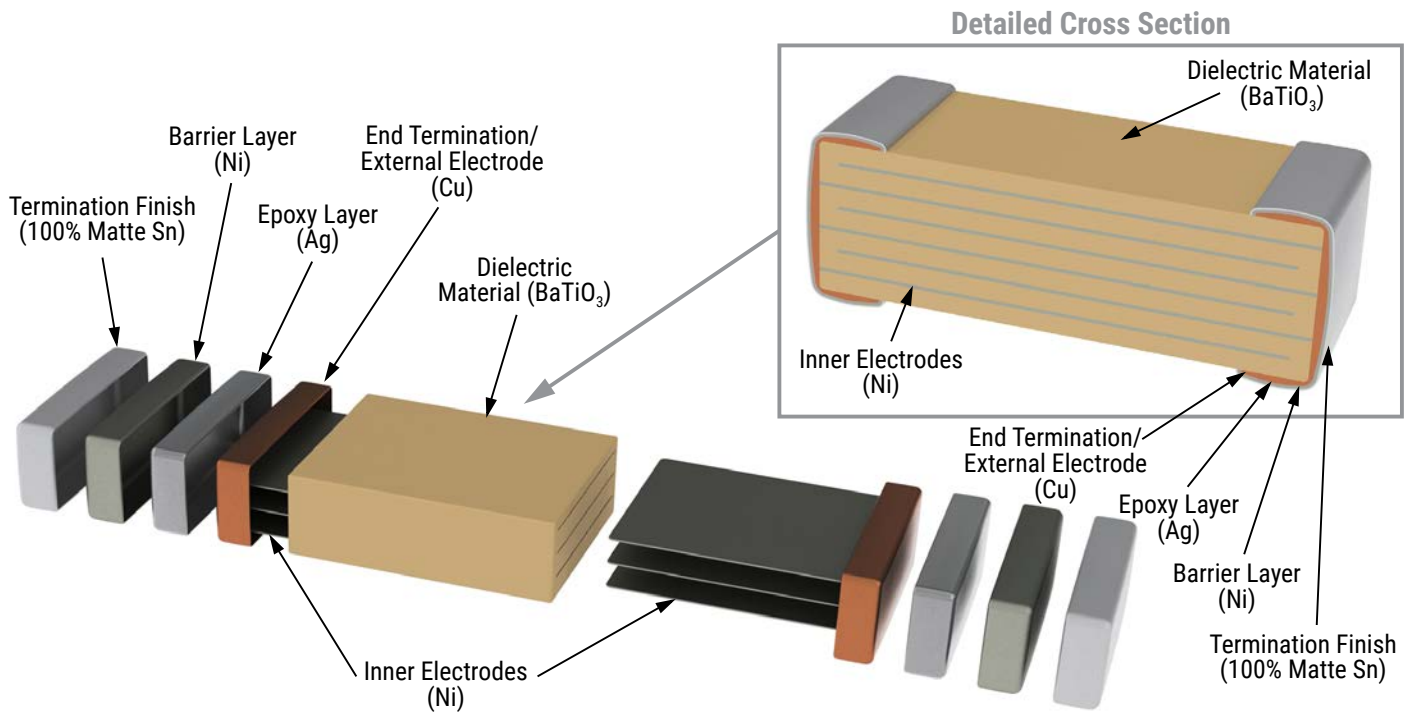


Note: All temperatures refer to the center of the package, measured on the capacitor body surface that is facing up during assembly reflow.

Storage & Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature – reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.

Construction



Capacitor Marking (Optional)

These surface mount multilayer ceramic capacitors are normally supplied unmarked. If required, they can be marked as an extra cost option. Marking is available on most KEMET devices, but must be requested using the correct ordering code identifier(s). If this option is requested, two sides of the ceramic body will be laser marked with a “K” to identify KEMET, followed by two characters (per EIA-198 - see table below) to identify the capacitance value. EIA 0603 case size devices are limited to the “K” character only.

Laser marking option is not available on:

- C0G, ultra stable X8R and Y5V dielectric devices.
- EIA 0402 case size devices.
- EIA 0603 case size devices with flexible termination option.
- KPS commercial and automotive grade stacked devices.
- X7R dielectric products in capacitance values outlined below.

Marking appears in legible contrast. Illustrated below is an example of an MLCC with laser marking of “KA8”, which designates a KEMET device with rated capacitance of 100 μ F. Orientation of marking is vendor optional.



| EIA Case Size | Metric Size Code | Capacitance |
|---------------|------------------|----------------------|
| 0603 | 1608 | ≤ 170 pF |
| 0805 | 2012 | ≤ 150 pF |
| 1206 | 3216 | ≤ 910 pF |
| 1210 | 3225 | $\leq 2,000$ pF |
| 1808 | 4520 | $\leq 3,900$ pF |
| 1812 | 4532 | $\leq 6,700$ pF |
| 1825 | 4564 | ≤ 0.018 μ F |
| 2220 | 5650 | ≤ 0.027 μ F |
| 2225 | 5664 | ≤ 0.033 μ F |

Capacitor Marking (Optional) cont.

| Capacitance (pF) For Various Alpha/Numeral Identifiers | | | | | | | | | | |
|--|---------|-----|----|-----|-------|--------|---------|-----------|------------|-------------|
| Alpha Character | Numeral | | | | | | | | | |
| | 9 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
| Capacitance (pF) | | | | | | | | | | |
| A | 0.10 | 1.0 | 10 | 100 | 1,000 | 10,000 | 100,000 | 1,000,000 | 10,000,000 | 100,000,000 |
| B | 0.11 | 1.1 | 11 | 110 | 1,100 | 11,000 | 110,000 | 1,100,000 | 11,000,000 | 110,000,000 |
| C | 0.12 | 1.2 | 12 | 120 | 1,200 | 12,000 | 120,000 | 1,200,000 | 12,000,000 | 120,000,000 |
| D | 0.13 | 1.3 | 13 | 130 | 1,300 | 13,000 | 130,000 | 1,300,000 | 13,000,000 | 130,000,000 |
| E | 0.15 | 1.5 | 15 | 150 | 1,500 | 15,000 | 150,000 | 1,500,000 | 15,000,000 | 150,000,000 |
| F | 0.16 | 1.6 | 16 | 160 | 1,600 | 16,000 | 160,000 | 1,600,000 | 16,000,000 | 160,000,000 |
| G | 0.18 | 1.8 | 18 | 180 | 1,800 | 18,000 | 180,000 | 1,800,000 | 18,000,000 | 180,000,000 |
| H | 0.20 | 2.0 | 20 | 200 | 2,000 | 20,000 | 200,000 | 2,000,000 | 20,000,000 | 200,000,000 |
| J | 0.22 | 2.2 | 22 | 220 | 2,200 | 22,000 | 220,000 | 2,200,000 | 22,000,000 | 220,000,000 |
| K | 0.24 | 2.4 | 24 | 240 | 2,400 | 24,000 | 240,000 | 2,400,000 | 24,000,000 | 240,000,000 |
| L | 0.27 | 2.7 | 27 | 270 | 2,700 | 27,000 | 270,000 | 2,700,000 | 27,000,000 | 270,000,000 |
| M | 0.30 | 3.0 | 30 | 300 | 3,000 | 30,000 | 300,000 | 3,000,000 | 30,000,000 | 300,000,000 |
| N | 0.33 | 3.3 | 33 | 330 | 3,300 | 33,000 | 330,000 | 3,300,000 | 33,000,000 | 330,000,000 |
| P | 0.36 | 3.6 | 36 | 360 | 3,600 | 36,000 | 360,000 | 3,600,000 | 36,000,000 | 360,000,000 |
| Q | 0.39 | 3.9 | 39 | 390 | 3,900 | 39,000 | 390,000 | 3,900,000 | 39,000,000 | 390,000,000 |
| R | 0.43 | 4.3 | 43 | 430 | 4,300 | 43,000 | 430,000 | 4,300,000 | 43,000,000 | 430,000,000 |
| S | 0.47 | 4.7 | 47 | 470 | 4,700 | 47,000 | 470,000 | 4,700,000 | 47,000,000 | 470,000,000 |
| T | 0.51 | 5.1 | 51 | 510 | 5,100 | 51,000 | 510,000 | 5,100,000 | 51,000,000 | 510,000,000 |
| U | 0.56 | 5.6 | 56 | 560 | 5,600 | 56,000 | 560,000 | 5,600,000 | 56,000,000 | 560,000,000 |
| V | 0.62 | 6.2 | 62 | 620 | 6,200 | 62,000 | 620,000 | 6,200,000 | 62,000,000 | 620,000,000 |
| W | 0.68 | 6.8 | 68 | 680 | 6,800 | 68,000 | 680,000 | 6,800,000 | 68,000,000 | 680,000,000 |
| X | 0.75 | 7.5 | 75 | 750 | 7,500 | 75,000 | 750,000 | 7,500,000 | 75,000,000 | 750,000,000 |
| Y | 0.82 | 8.2 | 82 | 820 | 8,200 | 82,000 | 820,000 | 8,200,000 | 82,000,000 | 820,000,000 |
| Z | 0.91 | 9.1 | 91 | 910 | 9,100 | 91,000 | 910,000 | 9,100,000 | 91,000,000 | 910,000,000 |
| a | 0.25 | 2.5 | 25 | 250 | 2,500 | 25,000 | 250,000 | 2,500,000 | 25,000,000 | 250,000,000 |
| b | 0.35 | 3.5 | 35 | 350 | 3,500 | 35,000 | 350,000 | 3,500,000 | 35,000,000 | 350,000,000 |
| d | 0.40 | 4.0 | 40 | 400 | 4,000 | 40,000 | 400,000 | 4,000,000 | 40,000,000 | 400,000,000 |
| e | 0.45 | 4.5 | 45 | 450 | 4,500 | 45,000 | 450,000 | 4,500,000 | 45,000,000 | 450,000,000 |
| f | 0.50 | 5.0 | 50 | 500 | 5,000 | 50,000 | 500,000 | 5,000,000 | 50,000,000 | 500,000,000 |
| m | 0.60 | 6.0 | 60 | 600 | 6,000 | 60,000 | 600,000 | 6,000,000 | 60,000,000 | 600,000,000 |
| n | 0.70 | 7.0 | 70 | 700 | 7,000 | 70,000 | 700,000 | 7,000,000 | 70,000,000 | 700,000,000 |
| t | 0.80 | 8.0 | 80 | 800 | 8,000 | 80,000 | 800,000 | 8,000,000 | 80,000,000 | 800,000,000 |
| y | 0.90 | 9.0 | 90 | 900 | 9,000 | 90,000 | 900,000 | 9,000,000 | 90,000,000 | 900,000,000 |

Tape & Reel Packaging Information

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.

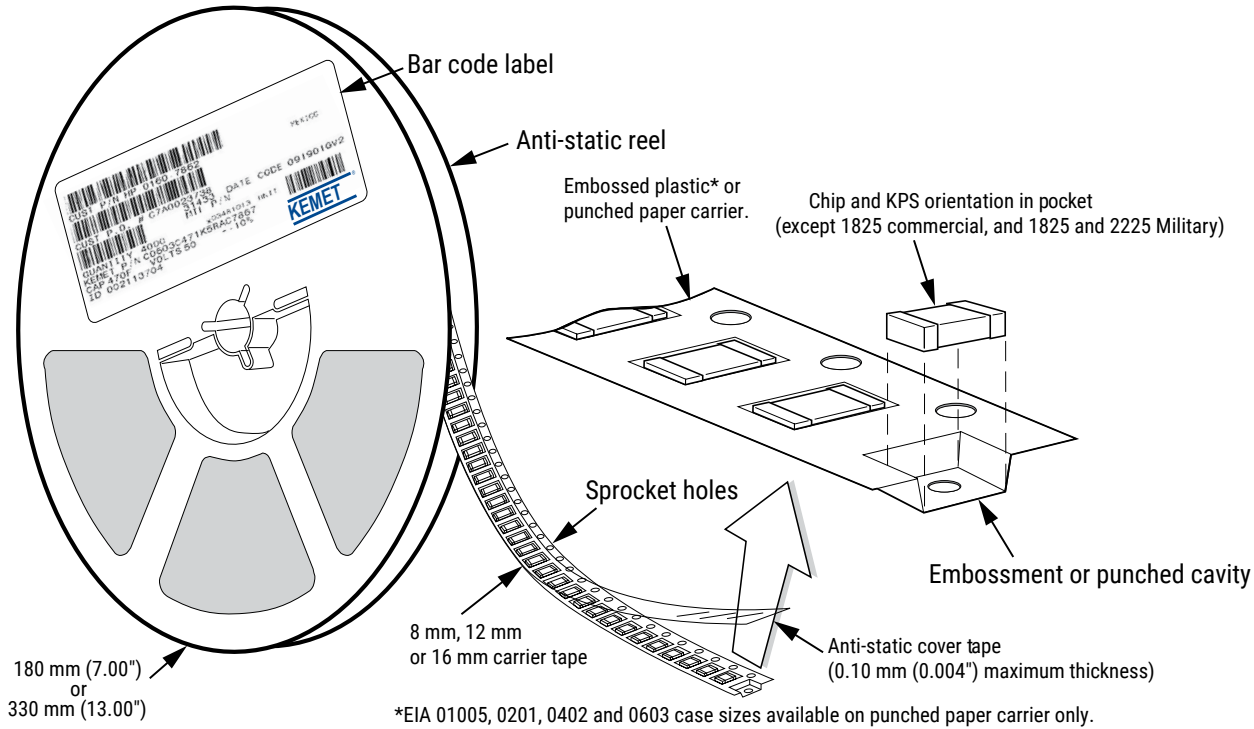


Table 5 – Carrier Tape Configuration, Embossed Plastic & Punched Paper (mm)

| EIA Case Size | Tape Size (W)* | Embossed Plastic | | Punched Paper | |
|-------------------|----------------|--------------------------|----------|--------------------------|----------|
| | | 7" Reel | 13" Reel | 7" Reel | 13" Reel |
| | | Pitch (P ₁)* | | Pitch (P ₁)* | |
| 01005 – 0402 | 8 | | | 2 | 2 |
| 0603 | 8 | | | 2/4 | 2/4 |
| 0805 | 8 | 4 | 4 | 4 | 4 |
| 1206 – 1210 | 8 | 4 | 4 | 4 | 4 |
| 1805 – 1808 | 12 | 4 | 4 | | |
| ≥ 1812 | 12 | 8 | 8 | | |
| KPS 1210 | 12 | 8 | 8 | | |
| KPS 1812 and 2220 | 16 | 12 | 12 | | |
| Array 0612 | 8 | 4 | 4 | | |

New 2 mm Pitch Reel Options*

| Packaging Ordering Code (C-Spec) | Packaging Type/Options |
|----------------------------------|------------------------------------|
| C-3190 | Automotive grade 7" reel unmarked |
| C-3191 | Automotive grade 13" reel unmarked |
| C-7081 | Commercial grade 7" reel unmarked |
| C-7082 | Commercial grade 13" reel unmarked |

* 2 mm pitch reel only available for 0603 EIA case size.
2 mm pitch reel for 0805 EIA case size under development.

Benefits of Changing from 4 mm to 2 mm Pitching Spacing

- Lower placement costs.
- Double the parts on each reel results in fewer reel changes and increased efficiency.
- Fewer reels result in lower packaging, shipping and storage costs, reducing waste.

*Refer to Figures 1 and 2 for W and P₁ carrier tape reference locations.

*Refer to Tables 6 and 7 for tolerance specifications.

Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

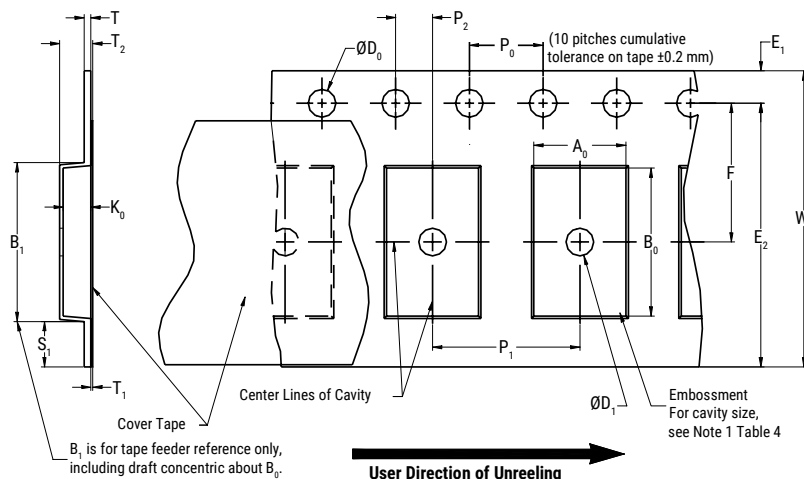


Table 6 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

| Constant Dimensions – Millimeters (Inches) | | | | | | | | | |
|--|---------------------------------------|----------------------------------|------------------------------|-----------------------------|------------------------------|---------------------------|----------------------------------|--|---------------------------|
| Tape Size | D ₀ | D ₁ Minimum Note 1 | E ₁ | P ₀ | P ₂ | R Reference Note 2 | S ₁ Minimum Note 3 | T Maximum | T ₁ Maximum |
| 8 mm | 1.5 +0.10/-0.0 (0.059 +0.004/-0.0) | 1.0 (0.039) | 1.75 ±0.10 (0.069 ±0.004) | 4.0 ±0.10 (0.157 ±0.004) | 2.0 ±0.05 (0.079 ±0.002) | 25.0 (0.984) | 0.600 (0.024) | 0.600 (0.024) | 0.100 (0.004) |
| 12 mm | | 1.5 (0.059) | | | | | | | |
| 16 mm | | | | | | | | | |
| Variable Dimensions – Millimeters (Inches) | | | | | | | | | |
| Tape Size | Pitch | B ₁ Maximum Note 4 | E ₂ Minimum | F | P ₁ | T ₂ Maximum | W Maximum | A ₀ , B ₀ & K ₀ | |
| 8 mm | Single (4 mm) | 4.35 (0.171) | 6.25 (0.246) | 3.5 ±0.05 (0.138 ±0.002) | 4.0 ±0.10 (0.157 ±0.004) | 2.5 (0.098) | 8.3 (0.327) | Note 5 | |
| 12 mm | Single (4 mm) and double (8 mm) | 8.2 (0.323) | 10.25 (0.404) | 5.5 ±0.05 (0.217 ±0.002) | 8.0 ±0.10 (0.315 ±0.004) | 4.6 (0.181) | 12.3 (0.484) | | |
| 16 mm | Triple (12 mm) | 12.1 (0.476) | 14.25 (0.561) | 7.5 ±0.05 (0.138 ±0.002) | 12.0 ±0.10 (0.157 ±0.004) | 4.6 (0.181) | 16.3 (0.642) | | |

- The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of the embossment location and the hole location shall be applied independently of each other.
- The tape with or without components shall pass around R without damage (see Figure 6.)
- If $S_1 < 1.0$ mm, there may not be enough area for a cover tape to be properly applied (see EIA Standard 481, paragraph 4.3, section b.)
- B_1 dimension is a reference dimension for tape feeder clearance only.
- The cavity defined by A_0 , B_0 and K_0 shall surround the component with sufficient clearance that:
 - the component does not protrude above the top surface of the carrier tape.
 - the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 3.)
 - lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 4.)
 - for KPS product, A_0 and B_0 are measured on a plane 0.3 mm above the bottom of the pocket.
 - see addendum in EIA Standard 481 for standards relating to more precise taping requirements.

Figure 2 – Punched (Paper) Carrier Tape Dimensions

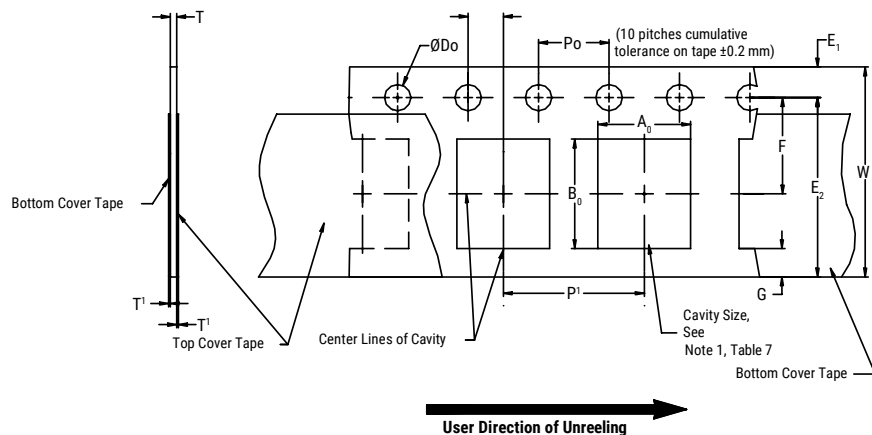


Table 7 – Punched (Paper) Carrier Tape Dimensions

Metric will govern

| Constant Dimensions – Millimeters (Inches) | | | | | | | |
|--|---|--|---|---|----------------------------------|-----------------------|---------------------|
| Tape Size | D_0 | E_1 | P_0 | P_2 | T_1 Maximum | G Minimum | R Reference Note 2 |
| 8 mm | $1.5 +0.10 -0.0$ ($0.059 +0.004 -0.0$) | 1.75 ± 0.10 (0.069 ± 0.004) | 4.0 ± 0.10 (0.157 ± 0.004) | 2.0 ± 0.05 (0.079 ± 0.002) | 0.10 (0.004) maximum | 0.75 (0.030) | 25 (0.984) |
| Variable Dimensions – Millimeters (Inches) | | | | | | | |
| Tape Size | Pitch | E2 Minimum | F | P_1 | T Maximum | W Maximum | $A_0 B_0$ |
| 8 mm | Half (2 mm) | 6.25 (0.246) | 3.5 ± 0.05 (0.138 ± 0.002) | 2.0 ± 0.05 (0.079 ± 0.002) | 1.1 (0.098) | 8.3 (0.327) | Note 1 |
| 8 mm | Single (4 mm) | | | 4.0 ± 0.10 (0.157 ± 0.004) | | | |

- The cavity defined by A_0 , B_0 and T shall surround the component with sufficient clearance that:
 - the component does not protrude beyond either surface of the carrier tape.
 - the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - rotation of the component is limited to 20° maximum (see Figure 3.)
 - lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4.)
 - see addendum in EIA Standard 481 for standards relating to more precise taping requirements.
- The tape with or without components shall pass around R without damage (see Figure 6.)

Packaging Information Performance Notes

- 1. Cover Tape Break Force:** 1.0 kg minimum.
- 2. Cover Tape Peel Strength:** The total peel strength of the cover tape from the carrier tape shall be:

| Tape Width | Peel Strength |
|--------------|----------------------------------|
| 8 mm | 0.1 to 1.0 newton (10 to 100 gf) |
| 12 and 16 mm | 0.1 to 1.3 newton (10 to 130 gf) |

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.

- 3. Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA Standards 556 and 624.

Figure 3 – Maximum Component Rotation



Figure 4 – Maximum Lateral Movement



Figure 5 – Bending Radius



Figure 6 – Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 8 – Reel Dimensions

Metric will govern

| Constant Dimensions – Millimeters (Inches) | | | | |
|--|---|---------------------------------------|--|---|
| Tape Size | A | B Minimum | C | D Minimum |
| 8 mm | 178 ±0.20 (7.008 ±0.008) or 330 ±0.20 (13.000 ±0.008) | 1.5 (0.059) | 13.0 +0.5/-0.2 (0.521 +0.02/-0.008) | 20.2 (0.795) |
| 12 mm | | | | |
| 16 mm | | | | |
| Variable Dimensions – Millimeters (Inches) | | | | |
| Tape Size | N Minimum | W ₁ | W ₂ Maximum | W ₃ |
| 8 mm | 50 (1.969) | 8.4 +1.5/-0.0 (0.331 +0.059/-0.0) | 14.4 (0.567) | Shall accommodate tape width without interference |
| 12 mm | | 12.4 +2.0/-0.0 (0.488 +0.078/-0.0) | 18.4 (0.724) | |
| 16 mm | | 16.4 +2.0/-0.0 (0.646 +0.078/-0.0) | 22.4 (0.882) | |

Figure 7 – Tape Leader & Trailer Dimensions



Figure 8 – Maximum Camber



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