



Product Change Notification (PCN)

PCN Number	506824	Date Issued	April 05, 2019
Reason for Change	Manufacturing Process Change (Molex)		
Change Type Description	This letter is to inform you that the manufacturing process for the part(s) identified in this notice is changing. No changes will be made to the product as a result of this process change.		
Reason for Short Notice	New Capacity		
Assessment of Change	Test report/Specification Test Report		
Internal Molex Qualification Date	February 28, 2019		
Sample Availability Date (Changed Part)	February 28, 2019		
Planned Implementation Date	April 26, 2019		
Method of Identifying Change	Factory order number		

RELEASED

Before Change

After Change

- Image of an I/O block



Overview

- Molex has started to use a new robotic soldering machine to increase the capacity and reliability of the production on the Brad IP67 I/O and Ethernet Switches. New products are already using this technology and now legacy products are going to be migrated over.
- Product Impact
 - I/O and switch products
 - No impact to fit, form or function
- Part Number Impact
 - List series number or state "see attached impacted parts list"
- Qualification Reports and samples available upon request after the date shown above



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You may address any technical inquiries regarding this PCN by sending E-mail to pcn_coordinator@molex.com or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:506824**" in the e-mail Subject line for faster response.

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PCN #	Molex Part #
506824	1120380008
506824	1120380018
506824	1120380021
506824	1120385005
506824	1120925010
506824	1120955050
506824	1120955067
506824	1120955083
506824	1120955107
506824	1120955108
506824	1120955111
506824	1120955115
506824	1120955119
506824	1120955122
506824	1120955137
506824	1120955138
506824	1120985007
506824	1120985008
506824	1121035001
506824	1121055006
506824	1121115001